CEMproof® SilverSeal "active"

SilverSeal Swelling Non-woven, Laminated with PE-membrane. SilverSeal is a Light-weight, Swelling, Water reactive, Self-healing Sealing Membrane.

SilverSeal

CEMproof EasySeal is a "light-weight" waterproofing system for the use of any water-sealing applications. CEMproof SilverSeal is a needle-punched non-woven impregnated with water absorbing and water swelling polymer coated with a silver-shining PE-sheet. SilverSeal is a well-tested double-sealing system!

Field of Application

CEMproof SilverSeal is a waterproofing system, which:

- consists of a needle-punched non-woven, fully impregnated with water absorbing, water reacting and water swelling polymer
- is combined with a high density PE-membrane.

SilverSeal is modified especially for the field of structural waterproofing as well as tunnel sealing. The self-healing properties of the hydrophilic, water reactive polymers secure the integrity of the system, even if the PE-membrane, which is on the upstream face, is damaged during installation or backfilling. Penetrating water causes the polymers to swell and thus renders the CEMproof SilverSeal impermeable. The building structure is permanently protected against penetrating water, even small cracks and voids in the concrete are sealed.

CEMproof SilverSeal can also be used in saltwater areas!



Areas of Use

CEMproof SilverSeal is used in all applications, where structures have to be protected against groundwater and seepage.

For the waterproofing of foundations, basements, tunnels, garages and flat roofs CEMproof SilverSeal is an economically and environmentally friendly alternative to synthetic liners, bituminous products and coatings.

Advantages of SilverSeal

- Tough and resistant, quick and easy to install, high compound shear strength
- Can be installed in every season, independently of temperature and weather condition
- No use of complicated welding equipment and specially trained staff, overlappings can be easily secured with CEM 805 adhesive
- Quality control (CE-Certification)
- Self-healing properties of the system based on swelling pressure of the activated swelling polymers
- Seals small cracks in the concrete by the pressure of the swelling polymer
- Flexibility in roll dimensions (2 m x 50 m)
- Can be used in saltwater condition
- Several tests have been made at the University of Braunschweig/Germany
- Easy handling of CEMproof EasySeal because of the extreme light weight
- Enormous water absorbing capacity and therefore similar large swelling and sealing capacity because of embedded high swelling absorbing polymer

Technical Data Sheet

| L | |
|--|--------------------------------|
| Name of Product | CEMproof SilverSeal |
| | swelling non-woven |
| Туре | Swelling non-woven, |
| | laminated with PE-sheet |
| Raw material | Polypropylene fibres, |
| | white impregnated |
| Swelling material | water absorbing, |
| - | swelling polymer |
| Mass per Unit Area (g/m²) | DIN EN ISO 9864: 2005 |
| dry / wet after swelling / re-dried | 450 / 8200 / 435 |
| Thickness at surcharge 2 kN/m ² | EN 964 - 1 |
| (mm) dry / wet after swelling / re- | 2,2 / 9,5 / 4,2 |
| dried | |
| Surcharge 20 kN/m ² / 200 kN/m ² ; | 1.5 / 7.0 / 1.9 |
| (mm) dry | .,,,_ |
| Maximum tensile force (kN/m) | DIN EN 12236: 2006 |
| dry / wet after swelling / re-dried | 6,1 / 9,8 / 6,0 |
| associated elongation % | DIN EN 29073; CD//MD |
| dry / wet after swelling / re-dried | 75/102/82 // 115/145/110 |
| Static puncture test (kN) | EN 12236 |
| dry / wet after swelling / re-dried | 1,7 / 1,0 / 1,6 |
| Associated movement of plunger | EN 12236 |
| (cm) | 6.1 / 10.8 / 6.1 |
| dry / wet after swelling / re-dried | |
| Class of Robustness | GRK 3 |
| | |
| Testing of swelling pressure (kN/m ²) | > 170 |
| | |
| Water permeability | DIN 18130 TX-KP-ST- |
| | UO |
| Initial swelling | < 5 x 10 ⁻⁹ [m/s] |
| - | |
| Dry-Wet-Testing | < 3 x 10 ⁻⁹ [m/s] |
| Frost-thaw-cycle (4 cycles) | < 3,9 x 10 ⁻⁹ [m/s] |
| Frost-tildw-cycle (4 cycles) | ~ 3,9 X 10 [III/S] |
| L | |

Storage

CEMproof SilverSeal has to be stored dry and frostfree. SilverSeal has to be protected during storage against UV. Shelf life is 5 years.

Form of Delivery

EasySeal: Roll dimension: width x length = 2 m x 50 m; diameter \emptyset 0.50 m/roll, weight 47 kg **SilverSeal:** Roll dimension: width x length = 2 m x 50 m; diameter \emptyset 0.57 m/roll, weight 57 kg; 5 rolls/pallet = 500 m²/pallet

Pictures / Application

SilverSeal is a public-tested double-sealing membrane. The overlappings are tested up to 2.5 bar water pressure (5 cm minimum overlapping bonded together with CEM 805).

The water constancy (alkaline water, saltwater, etc.) has no marginal influence of the water-penetration along and through EasySeal / SilverSeal swelling non-woven. (See actual test report of the Technical University BS / Germany)

EasySeal / SilverSeal swelling non-woven is a unique, patented technology made in Germany! The handling is very easy compared to any other systems available on the market. Overlapping areas are glued with CEM 805 and are absolutely waterproof sealed up to 2.5 bar water pressure. (See several different test reports of different public laboratories)















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Some Test Results of CEMproof SilverSeal

| Water vapour permeability | DIN EN ISO 12572:2001-09 | | |
|---------------------------|--|---|-------------|
| | SilverSeal specimen | 2.92 x 10 ⁸ [kg/(m ² xh)]; 9.3 sd-value [m] | |
| | Document number | 5303/723/07 - Mc as at 18.04.2008 | |
| Hydrostatic test | Impermeability of the 5 cm overlapping sealed with CEM 805 | | |
| | Hydrostatic pressure | Duration | Test result |
| | 0.2 bar | 72 h | watertight |
| | 0.5 bar | 24 h | watertight |
| | 1.0 bar | 24 h | watertight |
| | 1.5 bar | 24 h | watertight |
| | 2.0 bar | 14 d | watertight |
| | 2.5 bar | 24 h Watertight | |
| | Test was successfully determin | ed after reaching 2.5 bar hydrostatic pressure! | |
| | Document number | 5087/467/07b - Pan of 27.04.2007 | |

Test Results!

| Test | Procedure | Result | |
|---------------------------|--|--------|--|
| | DIN EN 1928 procedure B | tight | |
| | Hydrostatic pressure 60 kPa (0.6 bar) | | |
| Water tightness | Duration of test: 24 h | | |
| | Conditioned atmosphere: DIN 50014-23/50-2 | | |
| Resistance to impact load | DIN EN 12691 procedure A | tight | |
| | DIN EN 1296 12 weeks at 70°C | | |
| Resistance to aging | DIN EN 1928 procedure B | tight | |
| | Hydrostatic pressure 60 kPa (0.6 bar) | | |
| | Duration of test: 24 h | | |
| | Conditioned atmosphere: DIN 50014-23/50-2 | | |
| | DIN EN 1847 duration of storage 16 weeks in alkaline medium | | |
| | DIN EN 1928 procedure B | | |
| Resistance to chemicals | Hydrostatic pressure 60 kPa (0.6 bar) | tight | |
| | Duration of test 24 h | | |
| | Conditioned atmosphere: DIN 50014-23/50-2 | | |

| | DIN EN 12317-1 | Tear propagation resistance [N] | |
|------------------------------------|--|--|--|
| | Test specimen 100 mm x 200 mm | longitudinal: $x = 280$, $s = 8.6$ | |
| Tear propagation resistance | v = 100 mm/min | crosswise: x = 273, s = 17.1 | |
| | Nail distance: 50 mm Conditioned atmosphere DIN 50014- 23/50-2 | _ | |
| | DIN EN 12317-1 | Maximum tensile strength [N/50 mm] | |
| | Test specimen 50 mm x 300 mm | x = 45.4, s = 6.7 | |
| | Length 200 mm | | |
| Shear strength in overlapping area | v = 100 mm/min Bonded with CEM 805 MS Polymer adhesive Conditioned atmosphere DIN 50014-23/50-2 | - | |
| | DIN EN 12730 | tight | |
| Resistance to statically force | Sub grade: concrete | | |
| | Procedure B: stress 20 kg | | |
| | | | |
| | DIN EN 12311-2 | Maximum tensile strength [N/50 mm] | |
| | DIN EN 12311-2 Procedure B | | |
| Flongation | | [N/50 mm] | |
| Elongation | Procedure B v = 100 mm/min free clamping length: 120 mm | [N/50 mm] longitudinal: x = 290, s = 11,2 | |
| Elongation | Procedure B v = 100 mm/min | [N/50 mm] longitudinal: x = 290, s = 11,2 crosswise: x = 421, s = 19,8 | |
| Elongation | Procedure B v = 100 mm/min free clamping length: 120 mm Conditioned atmosphere | [N/50 mm] longitudinal: x = 290, s = 11,2 crosswise: x = 421, s = 19,8 Elongation [%] | |
| Elongation Fire behaviour | Procedure B v = 100 mm/min free clamping length: 120 mm Conditioned atmosphere | [N/50 mm] longitudinal: x = 290, s = 11,2 crosswise: x = 421, s = 19,8 Elongation [%] longitudinal: x = 166, s = 10.3 | |
| | Procedure B v = 100 mm/min free clamping length: 120 mm Conditioned atmosphere DIN 50014-23/50-2 | [N/50 mm] longitudinal: x = 290, s = 11,2 crosswise: x = 421, s = 19,8 Elongation [%] longitudinal: x = 166, s = 10.3 crosswise: x = 151, s = 7.9 | |

Further Test Reports:

Resistance to microorganism
Behaviour in different liquid media
and many more!

